

Work Order ID 127067

Friday, December 05, 2014 10:23:42 AM

127067

Ship Dec 2014 Page 1

Item ID: D350-794-141

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Tank Assembly

Start Date: 12/5/2014 Start Qty: 1.00

1

Cust Item ID:

Required Date: 12/19/2014 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: ME Date: 14-12-05 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D350-794	G								
100	Document Control	0.00			DAS			DAS	
100	DOCUMENT CONTROL				39			46	DEC 08 2014
DC	Memo	0.00			9-89			9-89	
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D350-794-141								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DEC 08 2014

39-8

39

39-8

DAS

38

9-89

14-12-08

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Item ID: D350-794-141

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Tank Assembly

Stop ***NS2***

Start Date: 12/5/2014 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 12/19/2014 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging			DAS 86 1-89					
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-794-141								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

DEC 09 2014

MLS 14-12-09

14-12-09

Picklist Print

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Work Order ID: 127067

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Parent Item: D350-794-141

D350-794-141

Parent Item Name: Tank Assembly

Start Date: 12/5/2014

Required Date: 12/19/2014

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.04.04 new issue DD VERF:EC
12.04.26 ECN 12-571 DD VERF:EC

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4464-041		Manufactured	No			110	Each	0.0000	1	1			
D4464-041	DAS 38 9-89								**	121314		DAS 06 9-89	
Fuel Tank Assembly													
D4002-041		Manufactured	No			110	Each	10.0000	1	1			
D4002-041	DAS 46 9-89								**			DAS 06 9-89	
Aux Tank Drain Hose Assy, Fwd													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST211		10							
				100582		2							
				103714		1							
				106825		1							
				110246		1							
				116043		5							
D4002-043		Manufactured	No			110	Each	10.0000	1	1			
D4002-043	DAS 38 9-89								**			DAS 06 9-89	
Aux Tank Drain Hose Assy, Aft													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST212		10							
				100583		4							
				111087		1							
				121180		5							

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Work Order ID: 127067

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Parent Item: D350-794-141

D350-794-141

Parent Item Name: Tank Assembly

Start Date: 12/5/2014

Required Date: 12/19/2014

Start Qty: 1.00

Required Qty: 1.00

MS20822-3D

Purchased

No

110

Each

18.0000

2 2

DAS
86
9-89

MS20822-3D

ELBOW

DAS

DAS

46

38

9-89

9-89

Location

Loc Qty

Loc Code

ST306

18

m127255

2

m129472

6

m130238

10

2

AN816-6D

Purchased

No

110

Each

12.0000

1 1

DAS
86
9-89

AN816-6D

Nipple-M-6Flare -1/4NPT

DAS

46

9-89

DAS
38
9-89

Location

Loc Qty

Loc Code

ST325

12

M126180

4

M129913

8

1

MS20822-8D

Purchased

No

110

Each

11.0000

1 1

DAS
86
9-89

MS20822-8D

ELBOW

DAS

DAS

46

38

9-89

9-89

Location

Loc Qty

Loc Code

ST306

11

125445

5

m130325

6

1

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Parent Item: D350-794-141

D350-794-141

Parent Item Name: Tank Assembly

Start Date: 12/5/2014

Required Date: 12/19/2014

Start Qty: 1.00

Required Qty: 1.00

D4009-041

Manufactured No

110

Each

33.0000

2

2

DAS
06
9-89

D4009-041

Bonding Braid

DAS

46

9-89

DAS
38
9-89

Location

Loc Qty

Loc Code

ST077A

29

113025

6

115907

5

120121

5

120956

5

124620

4

125571

4

ST080

4

106649

2

124135

2

D4008-041

Manufactured No

110

Each

16.0000

1

1

DAS
06
9-89

D4008-041

Fuel Filler Splash Guard Assembly

DAS
46
9-89

DAS
38
9-89

Location

Loc Qty

Loc Code

ST241

10

106901

1

107372

6

116102

3

ST249A

6

123109

4

124463

2

TBA28B

Purchased

No

110

Each

0.0000

3

3

DEC 08 2014

TBA28B

CABLE TIE FASTENER

DAS
46
9-89

DAS
38
9-89

**

93809 X2

100596 X1

DAS
06
9-89

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Work Order ID: 127067

127067

Parent Item: D350-794-141

D350-794-141

Parent Item Name: Tank Assembly

Start Date: 12/5/2014

Required Date: 12/19/2014

Start Qty: 1.00

Required Qty: 1.00

TY25MX

Purchased

No

110

Each

872.0000

1

1

TY25MX

TIE WRAP

DAS
46
9-89

DAS
38
9-89

Location

ST554

Loc Qty

872

Loc Code

872

115695

**

DAS
06
9-89

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REFERENCE ONLY

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DEC 08 2014

**DAS
46
9-89**

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Qty -111	Qty -013	Qty -121	Qty -023	Qty -141	Part Number	Superseded Part Numbers	Description
X					D350-794-111		AUXILIARY FUEL TANK (AS 350 SERIES)
1	X				D350-794-013		AUXILIARY FUEL TANK PROVISIONS (AS 350 SERIES)
		X			D130-794-121		AUXILIARY FUEL TANK (EC 130 SERIES)
		1	X		D130-794-023		AUXILIARY FUEL TANK PROVISIONS (EC 130 SERIES)
1		1		X	D350-794-141		TANK ASSEMBLY
				1	D4464-041		TANK ASSEMBLY
	1		1		D4022-041	A8150-B1-JCA	FUEL TRANSFER PUMP ASSEMBLY
				1*	D4023-3		FUEL CAP
	1		1		D4002-5	JCA-M47-2-13	SUPPLY HOSE - FROM AUX TANK
	1		1		D4003-047	JCA-M47-2-16	FUEL PUMP INLET PIPE
	1		1		D4002-7	JCA-M47-2-25	SUPPLY HOSE - PUMP TO MAIN TANK FILLER NECK
				1	D4002-041	JCA-M47-1-13	DRAIN HOSE ASSEMBLY - FRONT
				1	D4002-043	JCA-M47-1-16	DRAIN HOSE ASSEMBLY - REAR
				2	MS20822-3D		UNION
	1		1		AN832-6D		BULKHEAD UNION
				1	AN816-6D		STRAIGHT FITTING
	2		2		AN924-6D		NUT (ALTERNATE AS5178D06)
	2		2		NAS1149D0963J		WASHER
				1	MS20822-8D		90° FITTING
	2		2		AN815-6D		UNION
	2		2		MS29512-06		ORING
	1		1		D4022-3	05-00021	FUEL PUMP MOUNTING BRACKET
	2		2		AN3-4A		BOLT
	2		2		MS21042-3		NUT
	2		2		AN970-3		WASHER
	1		1		D4008-043	JCA-M47-2-29	FUEL PUMP SPLASH GUARD
	1		1		D4004-7	N3	HOSE CLIP
				2	D4009-041	JCA-M47-4-01	BONDING BRAID
				1	D4008-041	JCA-M47-2-26	AUXILIARY TANK FILLER SPLASH GUARD
	4		4		AN525-10R6		SCREW
	1		1		D4001-3	AN832-6D-JCA	BULKHEAD FITTING - MODIFIED
							VENT ASSEMBLY PARTS
	2		2		MS21919WDG-8		CLAMP
	1		1		D4003-11	JCA-M47-2-21	VENT PIPE - TANK
				1	D4027-041	JCA-M47-2-20	VENT CLAMP ASSEMBLY
	1		1		D4003-049	JCA-M47-2-17	VENT PIPE - TANK
	1		1		D4027-043	JCA-M47-2-35	VENT CLAMP ASSEMBLY
	1		1		D4063-3	193-8	VENT HOSE
	2		2		2000-8S		HOSE CLAMP
	1		1		NAS43DD3-32N		SPACER
	1		1		MS35207-267		SCREW
	2		2		MS35207-264		SCREW
	3		3		NAS1149D0332J		WASHER
	3		3		MS21042-3		NUT
				3	TBA28B		CABLE TIE FASTENER /
				1	TY25MX		TIE WRAP
	1		1		MS21919WDG-6		CLAMP (RUBBER REMOVED)
	1		1		D4009-041	JCA-M47-4-01	BONDING BRAID ASSEMBLY

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Revision: **G**
Date: 14.08.20

Qty -111	Qty -013	Qty -121	Qty -023	Qty -141	Part Number	Superseded Part Numbers	Description
							Restraint Assembly Parts
	1		1		D4005-1	JCA-M47-2-03	REAR RESTRAINT ANGLE/GUTTER
	1		1		D4004-11	JCA-M47-2-11	TOP STRAP ATTACH BRACKET
	1		1		D4004-5	JCA-M47-2-23	BOTTOM STRAP ATTACH BRACKET
	3		3		MS24694-S50		SCREW
	3		3		MS21042-3		NUT
	3		3		NAS1149F0363P		WASHER
	1		1		D4024-041	JCA/ASSO/MIN	ANCRA RESTRAINT STRAP
	1		1		D4004-041	JCA-M47-2-19	SIDE RESTRAINT ANGLE
	1		1		D4007-3	JCA-M47-2-18	TOP SUPPORT BRACKET
	1		1		D4006-041	JCA-M47-2-01	TANK TOP SUPPORT ASSEMBLY
	2		2		AN4-5A		BOLT
	2		2		NAS1149F0463P		WASHER
							LOCKER PREPARATION PARTS
	1		1		D4005-041	JCA-M47-2-22	FORWARD FLOOR GUTTER
	1		1		D4063-1	193-6	DRAIN HOSE
	1		1		MS21919WDG-9		CLAMP
	1		1		MS35207-264		SCREW
	1		1		NAS1149D0332J		WASHER
	1		1		MS21042-3		NUT
	1		1		2000-6S		HOSE CLAMP
	3		3		NAS1474-08		SEALED CAPTIVE ANCHOR NUT
	1		1		D4005-11	JCA-M47-2-12	FINISHING STRIP
	4		4		MS21059-L08		ANCHOR NUT
	7		7		AN525-832R6		SCREW
							Electrical Parts
	1		1		D4290-9	D8-603 (ALT. HA23-6U3)	6.3A ECF FUSE
	1		1		D4290-11	D1-205 (ALT. HA21-2U5)	2.5A ECF FUSE
	1		1		MS35058-23		SWITCH
	1		1		D4290-29	107-964	CONNECTOR RECEPTACLE
	1		1		D4290-27	107-978 (ALT. 105-5465)	CONNECTOR BACKSHELL
	1		1		D4290-25	107-943	CONNECTOR PLUG
				1*	D4025-5		FUEL QUANTITY SENDER
	4		4		MS35206-217		SCREW
	4		4		NAS1149FN416P		WASHER
	4		4		MS21044N04		NUT
	1		1		D4290-33	143-207	PLUG
	1		1		D4290-23	143-208	RECEPTACLE
	1		1		D4290-15	143-204 (ALT. 973-1482)	RECEPTACLE HOUSING
	1		1		D4290-17	143-203 (ALT. 973-1490)	PLUG HOUSING
	5		5		D4290-35	143-219 (ALT. 977-3800)	CRIMP PIN
	5		5		D4290-31	143-217 (ALT. 977-3797)	CRIMP SOCKET
	1		1		D4009-041	JCA-M47-4-01	BONDING BRAID ASSEMBLY
	1		1		D4026-041	FL-100-R-JCA	FUEL GAUGE
	2		2		AN525-832R6		SCREW - GROUND STUD
	2		2		NAS1149FN832P		WASHER

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